

## Resetting Lifts Equipped with Velocity Fuses

**Notice:** Before performing any service on a machine read and understand all safety instructions in the owner's manual. Manuals are available free of charge. If you do not have one, please call the Customer Service Department at the toll-free number below.

Please use the following procedure to reset a limit switch If a lift with velocity fuses will not lower:

1. Turn off the down flow control valve.
2. Disconnect the limit switch and energize the motor.
3. Press the down button that energizes the down valve coil. Open the down flow control valve 1/8 inch of a turn. This will allow a gentle flow of oil to return to the tank without the velocity fuse locking up again.
4. Re-set the limit switch so that the lift stops before the lower rollers contact the mechanical stops, or the cylinder bottoms out.

### Southworth Service Department

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