

Service Procedure

For: PalletPal Air No. SP-A3 Rev: 5/1/24

Replacing the Air Valve

Notice: Before performing any service on a machine read and understand all safety instructions in the owner's manual. Manuals are available free of charge. If you do not have one, please call the Customer Service Department at the toll-free number below.

- 1. Raise the lift. If the lift does not rise using its own power, manually raise the lift.
- 2. Block the roller tracks (both sides) using a wooden 2x2 block 6.5 inches long.
- 3. Using 'C' clamps, clamp the blocks to the inside of the base angle to secure them.
- 4. Lower the lift down onto the blocks.
- 5. Open the air valve to relieve air pressure in the air bag.
- 6. Unscrew and remove the pressure gauge.
- 7. Remove the 'C' clip in front of the red adjustment knob.
- 8. Pull off the red adjustment knob.
- 9. Turn the valve stem to the right and remove.
- 10. Using a 7/8" open-end wrench, remove the remaining portion of the air valve.

Southworth Service Department

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