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## Changing Lower Roller Stops

**Notice:** Before performing any service on a machine read and understand all safety instructions in the owner's manual. Manuals are available free of charge. If you do not have one, please call the Customer Service Department at the toll-free number below.

1. Raise the lift to the fully raised position.
2. Insert the maintenance devices as shown in the owner's manual and lower the lift.
3. Flame cut the existing roller stops and remove from the base frame.
4. With a grinder, clean and smooth the area where the existing stops were welded.
5. Raise the lift to the appropriate raised height, and tack weld both roller stops in front of the rollers. Lower the lift back onto the maintenance devices and completely weld in stops.
6. With a small piece of flat stock, position the roll retainer from its existing point, on to newly installed roller stop.

### Southworth Service Department

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