

All Purpose Container Unloader (APCU) Preventative Maintenance

Notice: Before performing any service on a machine read and understand all safety instructions in the owner's manual. Manuals are available free of charge. If you do not have one, please call the Customer Service Department at the toll-free number below.

Weekly:

- ✓ Grease all fittings.
- ✓ Check photo eyes for proper operation.
- ✓ Check all limit switches for proper operation.

Monthly:

- ✓ Check oil level in power unit.
- ✓ Check oil consistency: if color is milky white or has significantly darkened or if the oil has thickened, change the oil.

Annually:

- ✓ Change oil in reservoir and clean the suction screen and vent cap. Replace the return line filter element.

Southworth Service Department

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